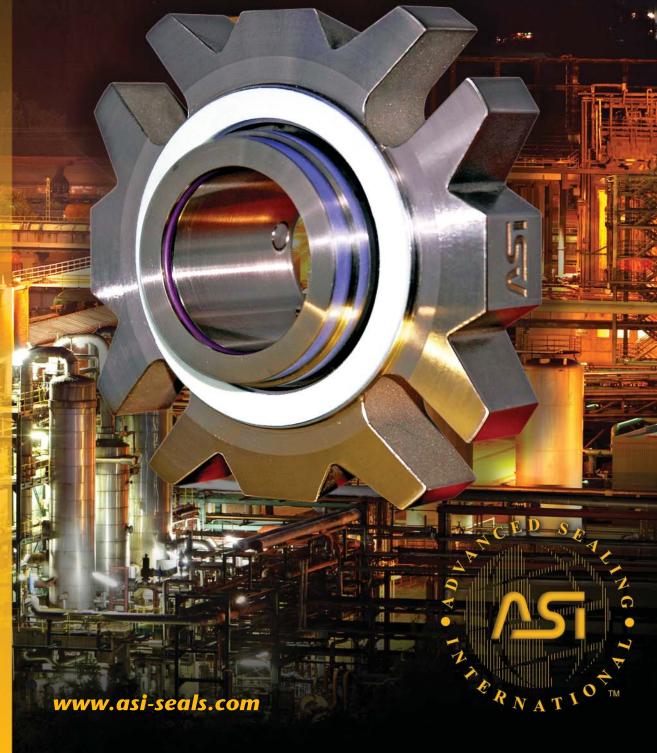
# The Evolution Of Mechanical Seal Design





# ASI Model 731

The **ASI Model 731** provides a superior, low-cost alternative to the "throw-away seals" currently flooding the seal market. The operating length of the **Model 731** has been reduced, thereby strengthening the seal parts (to run at higher pressures) and allowing easier fits into stuffing boxes. This updated seal design also utilizes a stress-resistant, universal slotted gland plate (equipped with a flush port) to provide additional strength while accommodating an even greater range of equipment. The self-adjusting rotary face, combined with the stationary design and advanced hydraulics of the seal, guarantees unmatched seal face alignment and consequently, longer seal life. Simply put, the **Model 731** is a smarter seal design at a very competitive price, built with the quality construction the **ASI** name has come to represent.

#### **Stress-Resistant Gland Plate**

Eliminates bending tendency which can result in seal face misalignment, gasket leakage and "jamming" of seal components. **ASI**'s unique gland plate shape is designed to fit a wide variety of bolting patterns and does not interfere with stuffing box features or flush connections as many round gland plates do.

#### Optimum Seal Face Alignment

The seal's self-adjusting cushioned rotary face in conjunction with the stationary design, monolithic seal faces and unibody sleeve of the **Model 731** assures perfectly aligned seal faces.

#### **Unibody Sleeve Construction**

The advanced machining techniques utilized to create the one-piece sleeve provide optimum concentricity and perpendicularity for absolute squareness to the pump shaft.

**Monolithic Seal Faces** 

The one-piece seal face construction allows the **Model 731** to compensate

for temperature fluctuations without the intermittent leakage typically caused by face distortion.

## MATERIALS OF CONSTRUCTION:

#### METAL PARTS

Gland Plate, Sleeve, Lock Collar, Spring Cage- 316ss Standard Springs- Hastelloy<sup>®</sup> C Standard Set Screws- 316ss

#### FACE MATERIALS

Stationary Face- High Quality Carbon Graphite or Silicon Carbide Rotary Face- Silicon Carbide or Tungsten Carbide

# SECONDARY SEALS

Standard O-ring Materials- Aflas®

### **ADDITIONAL FEATURES:**

#### HANDY-CAM<sup>™</sup> ASSEMBLY DEVICE

Protects against installation damage with the ease of onestep disengagement. Aligns and protects the seal both axially and radially.

#### **ISOLATED MULTIPLE SPRINGS**

Multiple heavy gauge Hastelloy<sup>®</sup> springs deliver uniform mechanical face load and are removed from the product to prevent clogging, corrosion and contamination.

#### SAFE-T-STUD (Patent # 5,275,421)

ASI's unique drive mechanism aids in precision alignment and transmits torque without causing set screw damage typical to most seals.

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